IOWA STRAY VOLTAGE GUIDE A Guide Addressing Stray Voltage Concerns



This document supplements the United States Department of Agriculture Handbook 696 titled *"Effects of Electrical Voltage/Current on Farm Animals: How to Detect and Remedy Problems"* December 1991, commonly referred to as the Red Book.

The following organizations developed this guide.











PREFACE

Sponsoring Organizations :

ALLIANT ENERGY.

Alliant Energy

Iowa Association of Electric Cooperatives

Iowa Cattlemen's Association



lowa Energy Center



lowa Institute

निन्त

Iowa Farm Bureau Federation

lowa Institute of Cooperatives

lowa State Dairy Association



Unless stated otherwise, permission is granted to reproduce these materials if the content is not altered. Reproduction via copy machine or other copy technology is permissible. Also, the material can be reproduced in newsletters and other distribution methods. If the materials are reproduced in a newsletter, magazine, web site or other method of distribution, please notify the lowa Association of Electric Cooperatives at 515.276.5350. This notification is for informational purposes to track the usage of our materials.

Disclaimer

The information in this guide is intended for use as educational material to assist utility representatives, farmers and their advisors to understand processes and procedures that can be used to resolve stray voltage concerns. Identification and diagnosis of stray voltage problems can sometimes be difficult and requires electrical expertise. Working with electrical systems can be dangerous. Voltages that cause stray voltage problems are normally so low they cannot be detected without special instruments. A possible hazard to life exists if an electrical shock can actually be felt or if animals are knocked down. The device or electric circuit responsible for the shock should be disconnected by unplugging the device or de-energizing the circuit at the service panel. The situation should be examined by an electrical professional as soon as possible.

This document is not meant to provide legal advice or establish an attorney-client relationship. Consult your legal representative and the responsible state or federal agencies regarding your specific situation before utilizing these materials in a legal proceeding. Reasonable efforts have been made to ensure the accuracy of the information contained in this guide; however, the nature and content of the guide are subject to changes in the law and in scientific advancement. The effect of future regulatory and judicial developments may alter the interpretation and effect of the recommended processes and procedures discussed in this handbook. The utilization of these materials by any person represents an agreement to hold harmless the authors, and the sponsoring organizations for any liability, claims, damages, or expenses that may be incurred by any person as a result of reference or reliance on the information contained in this guide.

TABLE OF CONTENTS

Introduction
lowa Stray Voltage Flowchart
Common Causes of Stray Voltage
On-Farm
Off-Farm
Farm Wiring Checklist
Proper Farm Wiring Summary
Frequently Asked Questions
Stray Voltage Meter
Hiring an Electrician for On-Farm Wiring
Utility Contact Information
Information about Biosecurity Protocols
Other Biosecurity Resources
All species:
Swine:
Dairy:
Cattle:
Poultry:
Testing Procedures
Phase I Protocol
Phase II Protocol
Load Box Test (LB test)
Secondary Neutral Voltage Drop Test (SNVD test)
Signature Test
Primary Profile Test
"24-Hour" Test
Appendix A Sample Forms
Appendix B Model Report for Utilities to Use with Farmers
Appendix C List of Reference Materials for Utilities and Farmers



INTRODUCTION



The lowa Stray Voltage Guide outlines the steps farmers, electricians, utilities and their advisors can take to discover and resolve stray voltage concerns on livestock farms. When farmers and utility companies can work together, stray voltage concerns are more likely to be satisfactorily resolved. This compilation of information was a collaborative effort of Alliant Energy, Iowa Association of Electric Cooperatives, Iowa Farm Bureau Federation, and Iowa State Dairy Association.

The contact information for each utility is included for easy reference. Farmers and utilities may also include their advisors, such as veterinarians or electricians, in this process to put additional knowledge and experience to bear on resolving the issues.

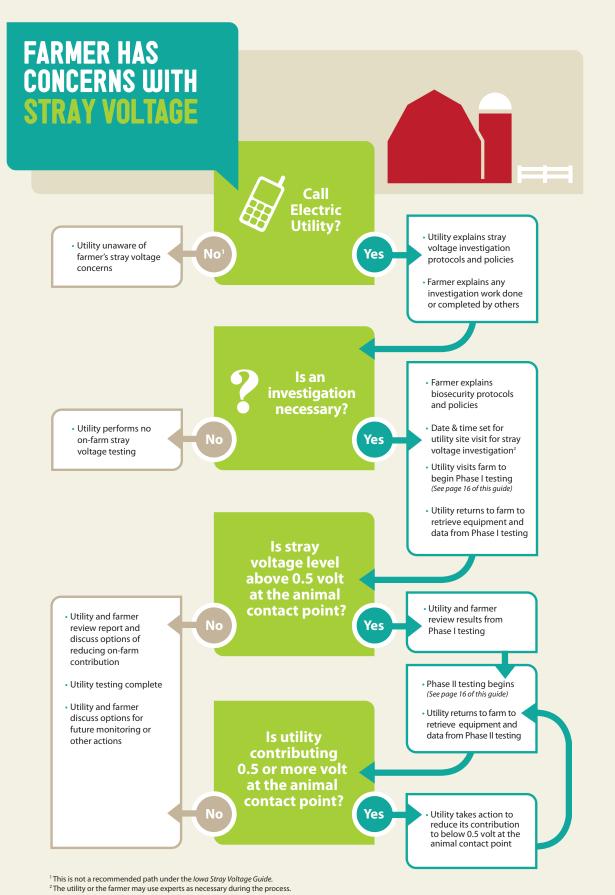
The information included in this guide is intended to provide a base level of knowledge for those who are concerned about whether the animals on a livestock farm are experiencing a level of stray voltage which may be impacting animal behavior, performance or production. The processes outlined in this guide provide a systematic method for determining whether stray voltage might be causing a problem and how to best address the problem. While stray voltage may never be completely eliminated, steps can be taken to reduce stray voltage to acceptable levels. The guide includes a list of common causes and a farm wiring checklist to address possible causes and ways to avoid on-farm stray voltage. It also goes through what the farmer and utility should expect when conducting a stray voltage investigation, including the proper testing procedures for stray voltage. Although this guide is focused on cattle and dairy farms, the processes and procedures are relevant to all types of livestock and livestock housing facilities.

The sponsoring organizations used several sources of information as the technical basis for the guide. The principal foundation for the processes and procedures was the U.S. Department of Agriculture Handbook, "Effects of Electrical Voltage/Current on Farm Animals: How to Detect and Remedy Problems", but the groups also incorporated appropriate information from Alliant Energy's stray voltage program, the Wisconsin Public Service Commission and the Midwest Rural Energy Council. The Alliant Energy processes and procedures were developed based on the stray voltage materials developed by the Wisconsin Public Service Commission, and several other Iowa utilities use a similar approach.

The USDA Handbook examines:

- The history of stray voltage/current problems on farms.
- The physical and electrical sources of stray voltage/current phenomena.
- The physiological and behavioral basis for losses in milk production.
- Methods for identifying and detecting stray voltage/current problems.
- Methods for mitigating such problems.
- Areas where further research may be warranted.

A full list of resources and reference material can be found at the end of this guide.





COMMON CAUSES OF STRAY VOLTAGE

The following are examples of some common causes of stray voltage. These lists are not intended to be exhaustive but rather a list of common causes.

Common Causes of Stray Voltage

On-Farm

- Poor neutral wire connections
- Damaged neutral wires
- Lack of farm grounding
- Imbalance of 120 volt loads resulting in higher levels of neutral current
- Undersized neutral wires for the neutral current load
- Improper separation of equipment grounds and neutral wires in buildings
- Equipment problems
- Ground-faults
- Electric fencers, crowd gates or trainers

Off-Farm

- Loose neutral wire connections
- Damaged neutral wires
- Poor or lack of grounding
- Undersized neutrals for the current load
- System load imbalance on three phase lines
- Improperly functioning utility equipment
- Ground-faults at neighbor's service

For more details see chapter 6 of the "Wiring Handbook for Rural Facilities," a publication of MidWest Plan Service. A copy can be purchased at the following website: https://www-mwps. sws.iastate.edu/catalog/construction/wiringhandbook-rural-facilities



FARM WIRING CHECKLIST

This checklist will assist farmers in visually inspecting their electrical systems and noting potential stray voltage sources. A check mark placed in the "Yes" column indicates a potential problem. In most instances, a qualified electrician should be contacted if any electrical equipment or wiring needs to be repaired or replaced.

	Yes	No
MAIN FARM SERVICE		
Connection to the ground rod – loose, corroded		
Ground rod(s) missing at the service entrance		
BARN SERVICE ENTRANCE		
Ground rod(s) missing at the service entrance		
Connection to ground rod(s) - loose, corroded		
Large accumulation of feed dust or other debris in or on service box		
Corroded or loose neutral connection		
Panel cover missing or removed		
MILKHOUSE		
Wires sitting in water		
Electric portable heaters on bulk tank		
Broken or missing bonding strap for milkline		
Damaged or missing covers on electrical fixtures, switches, outlets, lights, etc.		
Corrosion of electrical fixtures		
IN THE PARLOR OR AROUND THE BARN		
Pulsator wiring		
– Pinched wires		
 Loose, hanging wires, stripped screws 		
 Scrapes, breaks or cracks in insulation exposing the conductors 		
– Broken stall cocks		
Loose, hanging wires		
Broken or bent conduit		
Energized open wires taped or untaped and extending from ceiling or wall, not in a junction box		
120-volt non-polarized or non-grounded appliances used in barn		
(clocks, heaters, radios, stereos, etc.)		
Cow trainer insulators broken, missing, dirty or covered with whitewash		
N THE PARLOR OR AROUND THE BARN		
Lights alternately brightening or dimming when motors start		
Lights seem too bright		
Electrical shocks from any equipment		
Wires, electrical boxes or motors in wet or damp areas		
Frequent fuse blowing or circuit breakers tripping		
Electric fence or cow trainer ground connected to farm electric system ground		
Electric fence or cow trainer ground connected to water or milk lines or stanchions		
Bent or broken conduit		
Damaged wire insulation exposing conductors		
Insulated wires wrapped around metal pipes		
Damaged or frayed extension cords		
Motors, operating irregularly under load, sparking, etc.		
Electrical outlets not properly grounded to accept a three-prong plug		

Source: Stray Voltage Detection, Midwest Rural Energy Council, pg. 9, July 2010

The "Farm Wiring Checklist" and "Proper Farm Wiring Summary" will assist farmers and electricians evaluating the farm electrical system and to plan wiring improvements. Using these to identify potential problem areas and to implement on-farm wiring improvements can help lower stray voltage levels and prevent unacceptable levels in the

future.



PROPER FARM WIRING SUMMARY

Customer Name Utility Representative				Date		
ddress		City	State	ZIP		
improv with th practic	Farm Grounding	e done by a qualified electri I by specific state electrical	cian. Installation should be d codes. This is a general list	one in accordance of farm wiring		
	 The central distribution point and grounding electrodes spaced at le The grounding electrode conductor electrode connector installed that Any underground metallic water p point where it enters the building. 	ast sixteen feet apart. or from the service entrances is clean and tight.	should be continuous and ar	approved grounding		
	Use UF wire or PVC conduit in building conditions.	gs where animals are house	d as they do not degrade und	er moist and corrosive		
	Install corrosion-resistant, dust proof, v are designed specifically for animal ho		boxes, connectors, light fixtur	es and equipment whic		
	 Neutral and Equipment Grounding Split bolt connectors should be reinstalling new wiring. Terminations/lugs in service entra An equipment grounding conduct 120 volt equipment should have the 240 volt equipment should have the should have the	nces should be clean and tig or should be run to all equipr nree conductors; a phase, a	ht. nent. neutral, and an equipment gro			
	Only one electrical source should be e to subpanels when additional electrica of two phase conductors, a neutral cor	I panels are required within t	he same building using a four			
	Balancing 120 volt loads so equal 120 the amount of current load flowing on t					
	Whenever possible, use 240 volt equip neutral conductor and reduces the pot		quipment operating at 240 vol	ts does not use the		
	Install a four-wire system for single phase service (or five-wire system for three phase service) from the central distribution point to the service entrance panels at each building. A single phase service includes two phase conductors a neutral conductor and an equipment grounding conductor. The bonding screw is left out of the neutral bar to keep separation of the grounding and neutral systems within the panel. The neutral and equipment grounding conductors remain separate until they are connected at the central distribution point.					
	 Electric Fencers and Trainers Special 20,000 volt insulated lead The controllers should have grour for each energizer should consist system consisting of at least two 8 should be placed at least 25 feet f 	iding systems independent o of 600 volt insulated #8 or la 3' grounding electrodes insta	f any building grounding syste rger copper wire leading to a lled at least eight feet apart.	separate grounding This grounding system		
	 When remodeling, making additions or building new livestock facilities: Install an equipotential plane in the concrete and bond all metallic structures to it. Consider upgrading to 3 phase service if you are increasing your electrical load or installing large motors. 					
	Electrical items that may require furthe	r attention on your farm:				

FREQUENTLY ASKED QUESTIONS

1. When a farmer calls about stray voltage, what happens?

The utility will listen to what type of concerns you have, what you want to happen and determine what the utility can do for you. If you are interested, the utility will make an appointment for the beginning of an actual stray voltage investigation.

2. What does an initial stray voltage investigation include?

- Spot voltage checks are done at a representative number of animal contact locations to identify where animals may be exposed to voltage. Spot checks also identify the areas with higher voltage readings and where extended time animal contact voltage recording should be done. Voltage measurements are monitored with a recording voltage meter for a minimum of at least two milkings or approximately 24 hours. A nominal 500-Ohm resistor is used for extended animal contact monitoring in order to accurately measure the voltage livestock may feel. The recorder is also monitoring voltage levels on the utility electrical system at the transformer and the farm electrical system at a livestock building on the farm.
- > Detailed reports, data and explanations.
- Providing a copy of the Proper Farm Wiring Summary. (See page 8)

3. How long does the utility test during an investigation?

The recording voltage meter is installed for two milkings or approximately 24 hours. Monitoring usually continues until it is determined that the entire electrical system has been evaluated and the concerns of the farmer are addressed.

4. Does the testing include the utility system or just the farm wiring?

The utility will evaluate both the on-farm and off-farm electrical systems. The utility can show the measurements from both systems to you.

5. Does the farmer get a copy of the testing results?

Yes, you will receive a summary letter, copies of the recorded data as graphs, and an explanation of all the data collected.

6. Is there a cost to the farmer for an investigation?

The initial stray voltage investigation is usually provided by the electric utility to livestock farmers at no charge. Check with your electric utility for its specific practice or policy.

7. Can the utility install a neutral isolator on my farm?

- > Yes, the utility can install an isolator.
- Isolation at the transformer can only be completed by the utility. A neutral isolator is a safety reconnect device. It is installed between the utility's primary neutral and the secondary neutral for the farm and disconnects the bond between the utility and farm neutral wires (isolation). Under normal operation this reduces stray voltage on the farm. However, under abnormal conditions (e.g., short circuits or lightning strikes) the isolator automatically reconnects the primary neutral and the secondary neutral for safety. After the event has passed, the isolator returns to the original state of isolation.
- Contact your utility representative to obtain any applicable forms and obtain information about the process and costs for installing an isolating device. If an isolation device is installed you will need to discuss maintenance and inspection obligations with your electric utility.



FREQUENTLY ASKED QUESTIONS

8. What happens after initial testing?

- After testing is completed, the measured animal contact voltages are reviewed to determine further actions. While stray voltage can never be completely eliminated, steps can be taken to reduce the levels.
- Strav voltage can come from on-farm or offfarm sources. If a voltage difference of 1.0 volt AC or more exists between animal contact points (measured with a nominal 500 Ohm resistor in the circuit) it is recommended that action be taken to reduce this voltage. The utility will take action if 0.5 volt or greater is coming from off-farm sources and the farmer is encouraged to take action if the on-farm contribution is 0.5 volt or greater. If the utility distribution system contributes 0.5 volt or more to the animal contact voltage as determined by a load test of 20 kW (approximately 27 hp) of 240 volt load, the utility will take steps to address the issue until the utility's contribution to animal contact voltages is less than 0.5 volt. This level is used so proactive measures can be taken to prevent animal avoidance behavior and animal production losses.
- If animal contact voltages are due to the wiring on your farm, consult with your electrician and utility representative to resolve problems or improve the farm wiring system.

9. Is there any follow-up testing?

Your utility representative can also perform follow-up testing to determine the effectiveness of any modifications. He or she will also consult on new construction projects or the installation of equipotential planes.

10. Can farmers perform their own stray voltage testing?

There are certain tests of the utility electric system that can only be completed by the electric utility. The Midwest Rural Energy Council is a good source of information related to stray

voltage. They have published a document titled "Stray Voltage Detection: A Self-Help Guide". This publication is intended to give you a basic understanding of stray voltage, some of its common sources, how to determine if harmful levels exist on your farm and when and how to call for assistance to help reduce stray voltage levels. This document is not intended to make you a stray voltage expert, but should provide you with the information necessary to safely determine if a problematic level of stray voltage is present on your farm at locations that are accessible to your livestock. This publication is specifically oriented toward the dairy farmer: however, most of the information provided is applicable to all livestock operations. A copy of this publication can be found on the web at: fyi.uwex.edu/mrec/files/2011/02/svd1.pdf

11. How might the Iowa Utilities Board be involved in a stray voltage investigation?

The lowa Utilities Board, a division of the lowa Department of Commerce, regulates lowa's utility companies. This regulatory authority encompasses certain power quality issues, such as stray voltage. If you have an issue that cannot be resolved by the parties, you may file a complaint with the Utilities Board; however, the Board does not have the authority to award damages in these instances. The following link on their website will give you more information about filing with the Board: www.state.ia.us/ government/com/util/complaints/index.html

12. What should I consider when selecting a stray voltage investigator?

Your electric utility offers stray voltage information and some testing at no charge. Please contact your utility for more information about its specific policy and procedures for testing. A list of electric utility contacts is on page 14. When selecting a stray voltage investigator, care should be taken to ensure the investigator has the training and expertise necessary to help you identify the cause of the stray voltage problem. You may want to ask where they received their training and get referrals from other farmers. One such training program is through the University of Wisconsin Extension Service (*See: fyi.uwex.edu/mrec/ mrec-programs-and-conferences/*). For best results in solving the problem, you should ask the investigator to follow the procedures and protocols outlined in this guide.

There are also well recognized training and certification programs offered in Wisconsin and Michigan. More information can be found at the Wisconsin Department of Agriculture, Trade and Consumer Protection (See: datcp.wi.gov/Farms/Wisconsin_Farm_ Center/Farm_Rewiring/Stray_Voltage/index. aspx) or the Michigan Agricultural Energy Council (See: maec.msu.edu/training.htm).

13. I am considering expanding my livestock operations. Are there any resources to help me plan for this?

- Your electrician and utility representative are important resources to involve early in the planning process.
- A significant amount of lowa's farms are served by single phase lines. Additions of motorized equipment or farm expansions may add to the electrical requirements of the farm. The utility service should be evaluated to determine the impact of this new electrical load on stray voltage levels. Using recommended farm wiring practices that minimize stray voltage is important. The utility must also plan for increased loads on their system to prevent stray voltage from becoming a problem. This may include additional cost for upgrading the utility system neutral or extending three-phase.
- Additionally, the Midwest Rural Energy Council has a good publication titled "Planning Electrical Systems for Dairy Expansions". A copy of this publication can be found on the web at: fyi.uwex.edu/mrec/ files/2011/02/pes2.pdf. Another resource is the Coalition to Support Iowa's Farmers 1-800-932-2436 or: www.supportfarmers.com/

14. Are there any resources to help me plan for the installation or operation of cow trainers, crowd gates and electric fences?

Yes, the Midwest Rural Energy Council has a publication titled "Installation and Operation of Electric Fences, Cow Trainers and Crowd Gates".

This publication can be found on the web at: fyi.uwex.edu/mrec/files/2011/02/ElectricFencers_ MREC_051.pdf

15. I am considering the installation of wind energy on my farm. Are there any considerations related to stray voltage for adding wind energy to my farm?

The Midwest Rural Energy Council has a publication titled "Wind Turbines and Farm Stray Voltage". A copy of this publication can be found on the web at: fyi.uwex.edu/mrec/files/2014/03/ WindTurbinesStrayVoltage-pages.pdf

While the above information applies to wind energy, it would likely also apply to solar, methane digesters or other on-farm generation sources.

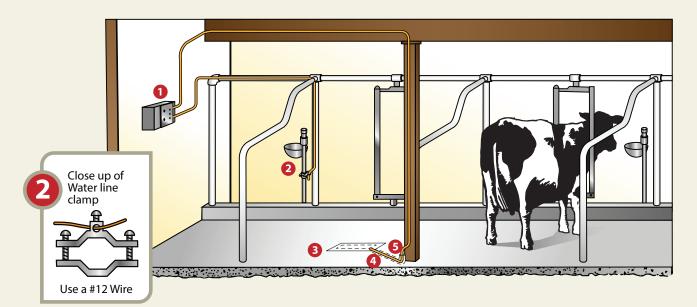
16. If I am considering the installation of a generation resource (e.g., wind, solar, methane digester, etc.) do I need to contact my electric utility?

Yes, it is always advisable to contact your electric utility when considering the purchase of any generation for your farm. Your electric utility is a valuable source of information related to your decision so contact them when considering investing in any generation resource. Iowa law requires customers to notify their electric utility at least 30 days prior to the operation of your generation. See: Iowa Code Section 476.6(A). Your electric utility has a written policy for purchasing any excess electricity you may generate.



STRAY VOLTAGE METER

The following is a guide for the proper installation of a stray voltage meter.



An inexpensive and effective way to monitor the level of stray voltage in the cow contact areas is to install a permanent stray voltage meter. There are several brands of meters on the market that are currently being used to monitor stray voltage. ALL are effective, IF they are installed and maintained properly. The illustration shows the correct way to install a stray voltage meter in a barn.

Even a good meter is not useful, if it is not checked or maintained. ALL meter connections must be kept clean and tight to get good voltage readings. Routinely check the input voltage terminals, water line clamp, and wire to the copper plate. Breaks in the wire, corrosion, and excessive dirt build up will severely impact your voltage readings. You may want to keep a log of voltage readings from your meter for future reference. Follow your meter manual instructions for operation and battery checks.

Stray Voltage Meter. Mount the stray voltage meter (1) in a clean, dry and easily accessible location for routine checking.

Water Line Clamp. Connect one end of a #12 solid "USE" (Underground Service Entrance) conductor or a "XHHW" insulated wire to the water line clamp (2) and other end to one of the input voltage terminals on the meter (See closeup). Brush the area where the water line clamp connects with the water pipe with a wire brush to insure the clamp makes good contact.

Instructions

Copper Plate. Solder a wire to connect the water line to a 4" x 4" copper plate. Be sure to use "wire" solder and not plumbing solder.

Position the Plate. Embed the plate 1" to 1-1/2" deep into the concrete and remember to position the copper plate in the center of the rear hoof area away from the metal piping.

Groove for Lead Wire. Prepare a groove (4) to embed the lead wire.

PVC Conduit. Put a piece of rigid PVC tubing into the cement (5) to protect the lead wire where it comes out of the cement. Extend the PVC tubing at least four feet up from the floor. Also protect the lead wire along with any other surfaces that it may be exposed to rough treatment.

Grout Cover. After positioning the plate and wire, cover the plate and lead wire with grout (3 & 4).

Meter Operation. Refer to your meter manual for operation and battery information.

HIRING AN ELECTRICIAN FOR ON-FARM WIRING

Finding the right electrician to do work on your farm is important. Not just to make sure you get your money's worth; but to make sure the work is done right and safe, in compliance with all applicable codes, and in a way that can help alleviate stray voltage concerns rather than compound them. There should be more to the analysis than just how much the job might cost. In order to assist individuals in selecting an appropriate electrician, the following questions should be asked:

- Are you a licensed lowa electrician?²
- Are you insured and bonded?
- What kind of work do you do most? How long have you been doing this work?
- What special training or experience do you have with farm wiring?
- Do you have any training in the areas of stray voltage and power quality issues?
- Will all wiring be done in accordance with State and National Electric Codes?
- Are materials used adequate for the farm environment (e.g., moisture proof, dust tight, UL listed, etc.)?
- Will you provide references for past work similar to what is proposed?
- Will you provide a written estimate and what does the estimate include?
- Will a permit be necessary and who is responsible for obtaining the permit?
- Who will perform the actual work?
- Are services available off-hours and in emergencies?



- Are services available to evaluate and troubleshoot present electrical systems?
- Will an itemized statement be provided?
- Do you have a good working relationship with the local utility?
- Will you guarantee or provide a warranty for your work?

For additional information you may want to review the Iowa State University Extension publication entitled "Considerations When Hiring a Consultant", available at: www.extension.iastate. edu/agdm/wholefarm/pdf/c5-60.pdf

In addition, although not specific to electricians or contractors for farms, you might review the Federal Trade Commission (FTC) website concerning hiring a contractor at: www.consumer. ftc.gov/articles/0242-hiring-contractor

² See the State of Iowa Department of Public Safety Website for details. www.dps.state.ia.us/fm/electrician/index.shtml



UTILITY CONTACT INFORMATION

Alliant Energy (563) 587-4553 or 1-800-255-4268

Amana Society Service Company (319) 622-7600

MidAmerican Energy (888) 427-5632

Access Energy Cooperative (319) 385-1577

Allamakee-Clayton Electric Cooperative, Inc. (563) 864-7611

Boone Valley Electric Cooperative (515) 825-3998

Butler County Rural Electric Cooperative (319) 267-2726

Calhoun County Electric Cooperative Association (712) 297-7112

Chariton Valley Cooperative, Inc. (641) 932-7126

Clarke Electric Cooperative, Inc. (641) 342-2173

Consumers Energy (641) 752-1593

East-Central Iowa Rural Electric Cooperative (319) 443-4343

Eastern Iowa Light & Power Cooperative (563) 732-2211

Farmers Electric Cooperative (319) 683-2510

Farmers Electric Cooperative, Inc. (641) 743-6146

Franklin Rural Electric Cooperative (641) 456-2557

Grundy County Rural Electric Cooperative (319) 824-5251

Guthrie County Rural Electric Cooperative Association (641) 747-2206

Harrison County Rural Electric Cooperative (712) 647-2727

Hawkeye REC (563) 547-3801

Heartland Power Cooperative (641) 584-2251

Iowa Lakes Electric Cooperative (712) 362-7870

Linn County Rural Electric Cooperative (319) 377-1587

Lyon Rural Electric Cooperative (712) 472-2506

Maquoketa Valley Electric Cooperative (319) 462-3542

Midland Power Cooperative (515) 386-4111

Nishnabotna Valley Rural Electric Cooperative (712) 755-2166

North West Rural Electric Cooperative (712) 707-4935

Osceola Electric Cooperative, Inc. (712) 754-2519

Pella Cooperative Electric Association (641) 628-1040

Pleasant Hill Community Line (515) 826-3379

Prairie Energy Cooperative (515) 532-2805

Raccoon Valley Electric Cooperative (712) 659-3649

Southern Iowa Electric Cooperative, Inc. (641) 664-2277

Southwest Iowa Rural Electric Cooperative (641) 464-2244

T.I.P. Rural Electric Cooperative (641) 522-9221

Western Iowa Power Cooperative (712) 263-2943

Woodbury County Rural Electric Cooperative (712) 873-3125

Iowa Association of Municipal Utilities (515) 289-1999

INFORMATION ABOUT BIOSECURITY PROTOCOLS

The following are examples of biosecurity practices one should strongly consider taking when working on a livestock farm. This list is not exclusive and therefore it is always important when scheduling the initial appointment to ask the farm owner or manager what biosecurity guidelines you should follow.

Suggestions for Farm Visitors:

- Do not visit a livestock farm if you have been out of the continental U.S. in the past two weeks.
- Enter the farm through the designated entrance area.
- Park in the designated location for vehicles entering the farm. Do not park near the animal housing areas. Do not drive through the animal housing units.
- Sign-in to the visitor log (name and date).
- Declare to the farm owner/manager if you have been on another farm prior to visiting his/her facility.
- Wear only clean or disposable clothing and boots. The farm owner/manager may provide disposable coveralls and plastic boots for visitors.
- Use provided footbaths or disinfectant containers at the entrance to each animal housing area on the farm (when available).
 Always clean your boots when moving between animal housing units.
- Do not have unnecessary direct animal, feed or water contact. Consider appropriate animal viewing locations that minimize risk of disease transmission.
- Any equipment coming onto the farm should be cleaned and disinfected before it enters the property.

Sources: *Biosecurity on Dairy Farms*, University of Minnesota, College of Veterinary Medicine, *Biosecurity*, National Milk Producers Federation

Other Biosecurity Resources:

All species:

www.biosecuritycenter.org/

www.farmandranchbiosecurity.com/

www.cfsph.iastate.edu/

Swine:

www.pork.org/filelibrary/Biosecurity/BiosecurityBook.pdf

www.pork.org/Resources/102/Security and Biosecurity.aspx

www.pork.org/Resources/3585/biosecurityonthefarm.aspx

www.pork.org/Research/4316/PEDVResources.aspx

Dairy:

www.aphis.usda.gov/animal_health/nahms/dairy/downloads/ bamn/BAMN01_BiosecurityDairies.pdf

www.wvdl.wisc.edu/wp-content/uploads/2014/06/WVDLbiosecurity-for-dairy-farms.pdf

www.farmandranchbiosecurity.com/Dairy_Herds_Insert.pdf

Cattle:

www.ianrpubs.unl.edu/epublic/pages/publicationD. jsp?publicationId=433

www.iabeef.org/CMDocs/IowaBC/ BiosecurityBasicsforCattleProducers.pdf

www.aphis.usda.gov/animal_health/nahms/beefcowcalf/ downloads/beef0708/Beef0708_is_Biosecurity.pdf

Poultry:

www.cfsph.iastate.edu/Animal_Response/English/pdf/ Prevention%20Practices%20Poultry.pdf



TESTING PROCEDURES Description of Phase I and Phase II Testing Procedures

Phase I Protocol

This is an initial screening for stray voltage at a farm done by conducting a "24-hour" test. It is used to determine stray voltage levels at animal contact locations. It is also used to assess the basic characteristics of the farm's electrical system and the utility distribution system in the vicinity of the farm. A Phase I investigation would include the following:

- Spot voltage checks are done at a representative number of animal contact locations to identify where animals may be exposed to voltage. Spot checks also identify the areas with higher voltage readings and where extended time animal contact voltage recording should be done. Voltage measurements are monitored with a recording voltage meter for a minimum of at least two milkings or approximately 24 hours. A nominal 500-Ohm resistor is used for extended animal contact monitoring in order to accurately measure the voltage livestock may feel. The recorder is also monitoring voltage levels on the utility electrical system at the transformer and the farm electrical system at a livestock building on the farm.
- Detailed reports, data and explanations.
- Providing a copy of the Proper Farm Wiring Summary. (See page 8)

Phase II Protocol

A comprehensive test strategy designed by the Wisconsin PSC and used to determine all sources of animal contact voltage both from on-farm and off-farm sources. There are five specific tests: (1) the load box test, (2) the secondary neutral voltage drop test, (3) the signature test, (4) the primary profile test, and (5) the "24-hour" test.³ These tests or other tests may be performed as necessary to give a complete account of the electrical activity on the farm.

³ If not completed as a part of Phase I.

Load Box Test (LB test)

Purpose: This test is used to determine the extent to which the primary system contributes to stray current or voltage at animal contact points.

Description: This test is used to help determine the amount of utility contribution to any animal contact voltage/current exclusive of any contribution from on-farm sources. In this test, all farm loads are disconnected from the electrical system. The primary transformer has a 240-Volt resistive load box of 18 to 25 kW in size connected to it. Various currents and voltages are measured to determine if the utility system has the ability to contribute 1 milliAmp of current or more to the animal contact area under that maximum proxy load of 18 to 25 kW.

See Appendix A, Page 20 for a sample form.

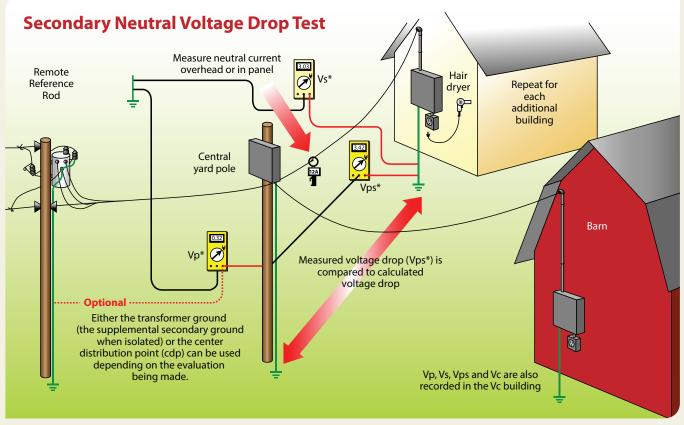


Secondary Neutral Voltage Drop Test (SNVD test)

Purpose: This test is used to determine the impact of each secondary service on the neutral-to-earth (NEV) and animal contact voltages on the dairy under controlled conditions.

Description: A test that looks at each farm electrical service to determine its possible contribution to animal contact voltage. For this test, one service at a time is energized and only one proxy load is powered. This load is usually a hair dryer or paint peeler having a uniform current draw at 120 V rms AC in excess of 10 Amps. Measurements are made of the physical length of the neutral from the main distribution panel to the sub-panel or load point being tested. The exact type of wire used for that neutral is noted so that its resistance per hundred feet can be ascertained. A calculation is made of the product of the distance of the neutral (in hundreds of feet) and the resistance per hundred feet resulting in the total resistance of the neutral conductor. A measurement is made of the proxy load current and, using Ohm's Law, a calculation is made of the expected voltage drop on the neutral wire at full load. The voltage drop from the source point to the load point is then measured and compared to the calculated value. If they differ significantly, this may indicate some unexpected resistance in the neutral circuit. The contribution to the animal contact voltage of this source is also measured and if it is significant, the condition is noted for possible mitigation.

See Appendix A, Page 22 for a sample form.



This is a sample illustration of the test.



TESTING PROCEDURES

Description of Phase I and Phase II Testing Procedures

Signature Test

Purpose: This test is used to determine the contribution to stray current or voltage of individual pieces of equipment operating on the farm. The test is best performed when there is minimal farm electrical activity.

Description: During this test, individual pieces of major current drawing equipment are started and stopped. The effects of starting, operating, and stopping of equipment will be measured and recorded for a period of operation of at least fifteen (15) seconds. The person conducting the test will identify and record the equipment being tested and record the specific times that the equipment was started and stopped. A digitizing data recorder is usually used to measure and record the required electrical data. These measurements are usually taken at the same locations at the dairy where measurements were taken for the purpose of the load box test and "24-hour" test.

See Appendix A, Page 23 for a sample form.

"24-Hour" Test

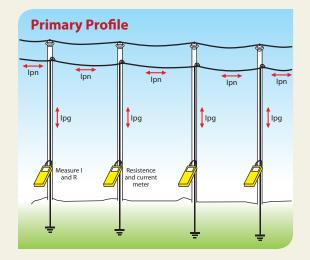
Purpose and **Description**: The primary purpose of the "24-hour" (at least two milkings) test is to monitor animal contact voltage levels over approximately a 24-hour period during normal farm operations. Testing should be scheduled during a time that reflects the operating conditions when impact of stray voltage is suspected. For example, seasonal variations in electrical load (on-farm or off-farm) or changes in ground resistance due to soil moisture can impact measureable levels of stray voltage. This test is typically done by installing a recording voltmeter which will continuously record voltage levels for the duration of the test. This test is useful in monitoring changes in voltage as farm load fluctuates during the test period. It will also help to determine if additional testing is necessary. Instantaneous spot checks are initially performed around the farmstead at animal contact points such as stalls and waterers in order to identify the areas with the most significant animal contact voltage exposure. The recording voltmeter is then installed for about 24 hours.

Primary Profile Test

Purpose: The purpose of this test is to measure or calculate neutral-to-earth voltage (NEV) for a multi-grounded distribution system.

Description: A test where nearly simultaneous readings of primary system grounding current and ground rod resistance are made. These readings are taken for all grounded primary distribution poles for three-fourths of a mile from the farm's transformer pole. From this data and using Ohm's Law, a primary neutral-to-earth voltage can be calculated for each pole. This data is useful in analyzing the character and capabilities of the distribution neutral/ground system in the vicinity of the farm.

See Appendix A, Page 24 for a sample form.



APPENDIX A

Sample Forms

The following are sample forms for performing the various tests for stray voltage. These forms were developed from materials from the Wisconsin Public Service Commission. For details on completing the forms visit the following website:

psc.wi.gov/utilityinfo/electric/strayvoltage.htm



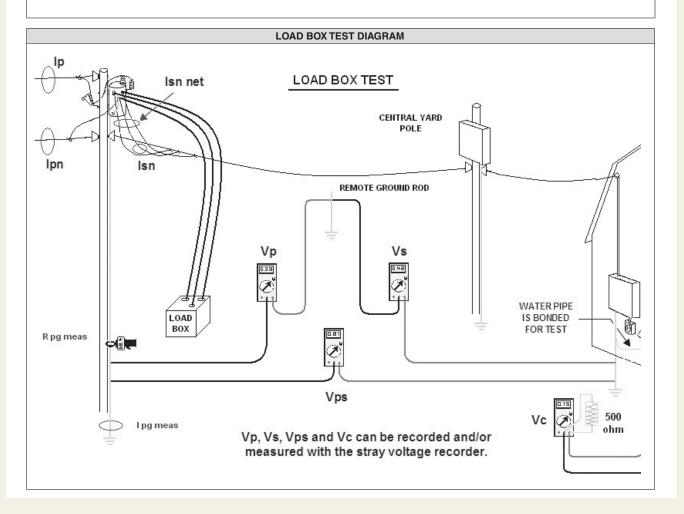
PRIMARY NEUTRAL VOLTAGE DROP-LOAD BOX

Page 1 of 2

Date	ate Customer Name Customer Premise No.					
NEUTRAL ISOLATOR INSTALLED: Yes No						
FARM OFF FARM ON						
	NO LOAD	1/2 LOAD (Low)	FULL LOAD (hi)	FULL LOAD	LOAD BOX OFF	
TIME						
Ip ☐ Meas ☐ Calc						
lpn						
lsn						
Isn net	xxxxxx	XXXXXXXX	XXXXXXX			
Vp						
Vs						
Vps						
Vc						
Notes:				I		
	CALCULATION	S (Farm Off)		SUMMARY		
Rt = <u>Vp hi - Vp</u> Ip hi - Ip Li	<u>Low</u> =		=		ohms	
Rp = <u>Vp hi - Vp</u> Ipn hi - Ipr	Low =		=		ohms	
Rf = <u>Vs hi - Vs</u> Isn hi - Isn	Low =		=		ohms	
K = <u>Vc hi</u> Vs hi	=		=		%	
CR = Ipn hi - Ipr Ip hi - Ip L			=		%	
Primary Phase C	Current may be calculated	using the measured secondary os, with a 30:1 transformer ratio,				

	DEFINITIONS							
lp		Primary Phase Current	Vc	=	Animal contact voltage taken with a handheld or recording voltmeter			
lpn Isn	=	Primary Neutral Current Secondary Neutral Current	Rt	=	Combined resistance of farm and utility system			
Isn net	=	Net current when simultaneously clamping the two secondary phase and the neutral conductors	Rp Rf	=				
Vp	=		к	=	K-factor, ratio of Vc to Vs, % of secondary voltage at animal contact			
Vs	=	Secondary voltage taken with handheld or recording voltmeter	CR	=	Current ratio, % of primary current returning on utility neutral			
Vps	=	Voltage between primary and secondary neutrals taken with handheld or recording voltmeter						

Voltage Ratio (VR) test – If the K factor exceeds 50%, the VR test can be used to see if the reference rod is under the influence of the farm/primary electrical system. Measure the farm primary pole ground resistance (Rpg meas) and current (Ipg meas). If the main disconnect is within 30 feet of this ground rod, use the next existing rod back toward the substation. Calculate primary neutral voltage (i.e. Vp calc=lpg x Rpg) and compare to value measured by load box test with load box off, farm on (Vp). If the two values are within 20% (high or low), reference rod is in the correct location.





PHASE II-SECONDARY NEUTRAL VOLTAGE DROP TEST

	Customer Name:					Isolated? Y	N	
	Date: Utility Rep:			•				
(A	Il other farm load	ls off, and us		per site. Notes and e	exceptions recor	ded at bottom)		
Loc	cation							
A.V	Vire size							AWG
B.V	Vire Length/100							Ft
C.0	Ohms/100ft							
	Total Ohms (BxC)							
	irdryer (120V id) time	OFF	ON	OFF	ON	OFF	ON	
	Measured utral current							A
Vo	Calculated Itage Drop xE)							V
(Ē	S* -measured VD quipment ground to (/ xfmr / ssg **)							v
	* uipment ground to rod)							v
NÖ	* ref. rod to <u>TE</u> - circle one) / xmfr / ssg **							V
h Vc	Vp							V
ilding wit	Vs							V
Recorder in building with Vc	Vps							V
Reco	Vc							v
** (Eitl								

PHASE II-SIGNATURE TEST

INSTRUCTIONS:

- 1. Note type and voltage of load. For 120 volts, use enough load to generate 10 amperes of load current.
- 2. For existing farm loads, note the type of load and voltage (ex. Barn Cleaner, 240 volts, Barn Lighting, 120 volts).
- 3. Note the location of load (ex. Barn, Shed, NW corner of Feed Bunk, etc.).
- 4. Note times for turn-on and turn-off. Equipment should be turned on for the signature for a period of not less than 10 seconds. Put an asterisk in the last column if you found the equipment already on and you turned it off, so that the times shown in reverse order make sense.

Custome	r Name		Date			
	presentative Name		Utility Isolated			
TEST NO.	LOAD TYPE AND VOLTS	LOCATION OF LOAD	TIME ON	TIME OFF	(*)	MISCELLANEOUS NOTES
Litility D-	presentative Signature			Date		
Junity Ke	presentative Signatüle		Dale			



PRIMARY PROFILE DATA FORM

Customer name:	Date:	
Test performed by:		

Record the current (Ipg) and the resistance (Rpg) of each ground rod in a linear pattern ³/₄ ths of a mile on each side of the farm's tap/transformer pole. Calculate, using Ohm's Law, the primary neutral to earth voltage (Vpne) for each pole. Use the notes section to annotate the condition of each pole and if the pole has a transformer, capacitor bank, recloser, arrestor, telephone pedestal or CATV device, etc. attached.

POLE	POLE ID #	Ipg (mA)	Rpg (Ω)	Calc. Vpne	
#		(mA)	$(\hat{\Omega})$	(V)	Notes
1		, í		` <i>,</i>	
2					
2 3					
4					
5 6					
6					
7					
8					
9					
10					
11					
12					
13					
14					
15					
16					
17					
18					
19					
20					
21					
22					
23					
24					
25					
26					

APPENDIX B

Model Report for Utilities to Use with Farmers

Examples of items to include:

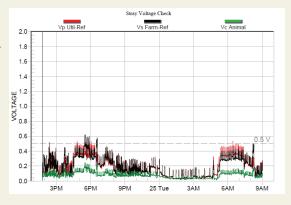
- **1.** Graph of voltages recorded during the monitoring period.
- 2. Highest animal contact steady-state voltage measured during testing and the location of that measurement.
- **3.** Reference to the standard used by the utility for decision making regarding more testing to determine voltage sources.
- 4. If necessary, a description of any utility changes that were made during testing or will be made after testing.
- 5. Provide farm wiring recommendations or reference a farm wiring guide or checklist.

Sample Letter:

Dear {Insert farmer name},

This report summarizes the stray voltage analysis that your utility conducted on your farm (INSERT DATE). Thanks for your cooperation during this time.

Following is a graph from the stray voltage recorder showing voltage levels measured. The green line shows animal contact (stall to floor at the north parlor entry door) voltage. The red line shows primary neutral at the transformer to remote ground rod levels and the black line shows the parlor and milk house service panel grounding bar (secondary neutral) to a remote ground rod.



The highest cow contact steady state voltage level measured in the parlor was 0.25 volt. Cow contact measurements were taken with a nominal 500-Ohm resistor.

Stray voltage can come from on-farm or off-farm sources. The utility uses a conservative, preventative action level of 1.0 volt steady state voltage for animal contact areas to prevent cow avoidance behavior. The levels of steady state voltage measured on your farm do not exceed this level. The utility will take action if 0.5 volt or greater is coming from off-farm sources and the farmer is encouraged to take action if the on-farm contribution is 0.5 volt or greater. For your farm, the off-farm contribution was measured at 0.25 volt, which is under the 0.5 volt level where your utility will take action to reduce its contribution to animal contact areas based on a 20 kW load test. In order to keep stray voltage levels low, refer to the enclosed farm wiring checklist. Always make wiring improvements in accordance with the National Electrical Code.

If you have any questions on this report, call me at xxx-xxx-xxxx.

Sincerely,



APPENDIX C

List of Reference Materials for Utilities and Farmers

The following is not intended to be an exhaustive list of resources but at least a beginning point.



United States Department of Agriculture Handbook

(USDA Handbook) titled "Effects of Electrical Voltage/Current on Farm Animals: How to Detect and Remedy Problems" issued December 1991 *naldc.nal.usda.gov/download/CAT92970513/PDF*



Public Service Commission of Wisconsin

psc.wi.gov/utilityinfo/electric/strayvoltage.htm



Midwest Rural Energy Council (MREC)

The Midwest Rural Energy Council (MREC) (*www.mrec.org/*) has developed a number of publications on rural energy issues. The following brochures are from 8 to 20 pages long and provide detailed coverage of the subject matter. For orders of 500 or more copies of one brochure, the brochures may be special printed with your logo attached. If you would like a single copy or would like to review these MREC publications, they are available for download by clicking the following links.

- Wiring Handbook for Rural Facilities www-mwps.sws.iastate.edu/catalog/construction/wiring-handbook-rural-facilities
- Equipotential Planes for Stray Voltage Reduction: Installation Guidelines fyi.uwex.edu/mrec/files/2011/02/2006-MREC-Equipotential-Planes.pdf
- > Planning Electrical Systems for Dairy Expansions fyi.uwex.edu/mrec/files/2011/02/pes2.pdf
- Farming Safely and Efficiently with Electricity fyi.uwex.edu/mrec/files/2011/02/farmsafe.pdf
- Stray Voltage Detection: A Self-Help Guide fyi.uwex.edu/mrec/files/2011/02/svd.pdf
- **Power Quality and Computers on the Farm** *fyi.uwex.edu/mrec/files/2011/02/pq.pdf*
- Installation and Operation of Fencers, Cow Trainers and Crowd Gates fyi.uwex.edu/mrec/files/2011/02/ElectricFencers_MREC_05.pdf
- Wind Turbines and Farm Stray Voltage fyi.uwex.edu/mrec/files/2014/03/WindTurbinesStrayVoltage-pages.pdf

MREC Informational Sheets

These short, one page informational sheets give a brief overview of a specific subject. These informational sheets can be downloaded to get you up-to-speed quickly on some frequently asked questions. The MREC encourages you to distribute these documents in electronic or printed format to anyone with a question.

- Installation and Maintenance of Cow Trainers (landscape version) fyi.uwex.edu/mrec/files/2011/04/Trainer-TriFold-16july05.pdf
- Installation and Maintenance of Cow Trainers (portrait version) fyi.uwex.edu/mrec/files/2011/04/trainer-portrait-16july05.pdf

- Installing Electrified Crowd Gates (landscape version) fyi.uwex.edu/mrec/files/2011/04/crowd-gate-TriFold-16july05.pdf
- Installing Electrified Crowd Gates (portrait version) fyi.uwex.edu/mrec/files/2011/04/crowd-gate-portrait-16july05.pdf
- Stray Voltage fyi.uwex.edu/mrec/files/2011/04/StrayVoltage_InformationalPage_05.pdf
- High Frequency Noise fyi.uwex.edu/mrec/files/2011/04/HighFrequencyNoise_InformationalPage_05.pdf
- Earth Currents fyi.uwex.edu/mrec/files/2011/04/EarthCurrents_InformationalPage_05.pdf
- Electrical Pollution fyi.uwex.edu/mrec/files/2011/04/ElectricalPollution_InformationalPage_05.pdf
- Electric and Magnetic Fields (EMF) fyi.uwex.edu/mrec/files/2011/04/Emf_2008.pdf



Wiring Handbook for Rural Facilities

www-mwps.sws.iastate.edu/catalog/construction/wiring-handbook-rural-facilities Note: The above handbook can be purchased for a nominal fee from the above website.



National Electrical Safety Code

standards.ieee.org/findstds/standard/C2-2012.html Generally this is the code that applies on the utility side of the meter. The above website has the applicable code sections available for purchase.



National Electrical Code

www.nfpa.org/codes-and-standards/document-information-pages?mode=code&code=70 Generally this is the code that applies on the customer side of the meter. The above website has the applicable code sections available for purchase.



The lowa Utilities Board, a division of the lowa Department of Commerce, regulates lowa's utility companies. This regulatory authority encompasses certain power quality issues, such as stray voltage. If you have an issue that cannot be resolved by the parties, you may file a complaint with the Utilities Board; however, the Board does not have the authority to award damages in these instances. The following link on their website will give you more information about filing with the Board. www.state.ia.us/government/com/util/complaints/index.html

For questions about stray voltage contact your electric utility. See page 14 for a list of utility contacts.

The following organizations developed this guide.







